

Parallel Mechanical Gripper

HP09LR

Long Stroke Type

Series

Selectable Gripping Force

L: Low

M: Medium

H: High

External Force

Long
Stroke

Through
Mounting Hole

Positioning Hole

High Rigidity
High Accuracy

Excellent
CENTERING Accuracy

◆ $\pm 0.07\text{mm}$ or less

Use of **LINEAR GUIDE**

- ◆ Withstand load, withstand moment (high rigidity)
- ◆ High accuracy (repeat accuracy: $\pm 0.01\text{ mm}$ or less)
- ◆ Gripping at a long point and overhang gripping are available.

HP09LR Series

Model Code No.

HP09LR - 10 - L

Series Name

Nominal diameter

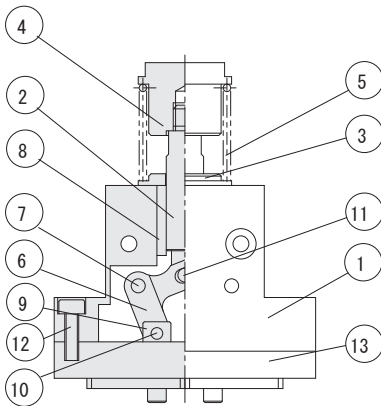
8
10
16
20

Gripping Force

L: Low
M: Medium
H: High

※Please feel free to consult us about
the grip forces (spring forces) other
than the ones specified on the left.

Internal Structure Diagram



Parts List

NO	Name	Material
1	Main Body	Aluminum Alloy
2	Piston Rod	Stainless Steel
3	Pressure Cover	Aluminum Alloy
4	Pressure Cover	Carbon Tool Steel
5	Spring	Spring Steel
6	Action Lever	Carbon Tool Steel
7	Fulcrum Pin	Carbon Tool Steel
8	Metal	Oil-impregnated Sintered Bearing
9	Knuckle	Stainless Steel
10	Roller	Carbon Steel
11	Roller	Carbon Steel
12	Hexagon Socket Head Bolt	Carbon Tool Steel
13	Bearing	Stainless Steel

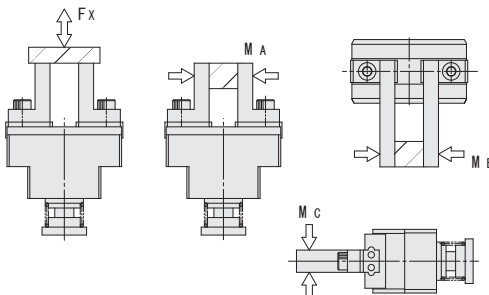
Specifications

Elastic Body to be Used	Compression spring
Action Type	Single Acting Normally Close (External force drive at opening)
Operating Temperature [°C]	0~120
Lubrication	Required (Sliding parts of the machine)
Maximum Operating Cycle [Cycle/min]	180
Centering Accuracy [mm]	±0.07
Repeat Accuracy [mm]	±0.01
Applicable Switch	Not mountable

Action Type	Model	Nominal diameter [mm]	Opening/Closing Stroke [mm] ^{Note)3}	Gripping Force (At Closing) [N]	^{Note)1} Extrusion Force [N]	Allowable Extrusion Force [N]	Product Mass [g]	Outside Dimensions (T x W x L) [mm]	^{Note)2} Lever Ratio
Single Acting Normally Close	HP09LR-8-L	8	8 (7.4~10.6)	1.6	8	30	34	13×26×42.8	1:2
	HP09LR-8-M			2.5	12				
	HP09LR-8-H			4.3	17				
	HP09LR-10-L	10	12 (10.9~15.1)	3.4	17	50	100	20×45×62.1	1:2
	HP09LR-10-M			4.5	21				
	HP09LR-10-H			7.2	36				
	HP09LR-16-L	16	16 (15.3~18.2)	4.4	19	130	186	25×56×69.8	1:2.2
	HP09LR-16-M			6.4	32				
	HP09LR-16-H			11.0	49				
	HP09LR-20-L	20	22 (21.1~24.5)	6.5	32	210	366	32×73×86.6	1:1.9
	HP09LR-20-M			8.3	40				
	HP09LR-20-H			12.0	60				

Note 1): Extrusion force is an external force required to open the levers completely by overwhelming the spring force in the closing direction.
 Note 2): The lever ratio is the "Extruded Distance (how much the rear rod is extruded)" and the "Lever Opening Distance (Lever Opening Distance at that time) (both sides) expressed in "Extruded Distance: Lever Opening Distance".
 Note 3): The opening/closing stroke is a reference value. Values in the parentheses are measured values.

Allowable Load and Allowable Moment



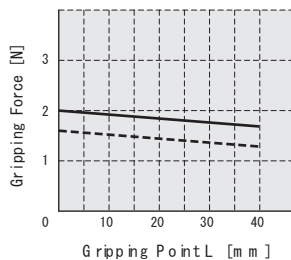
Load and Moment	Model	Fx [N]	MA [N·m]	MB [N·m]	MC [N·m]
	HP09LR-8	12	0.04	0.04	0.08
	HP09LR-10	50	0.4	0.4	0.8
	HP09LR-10	120	1	1	2
	HP09LR-20	200	1.5	1.5	3

HP09LR Series

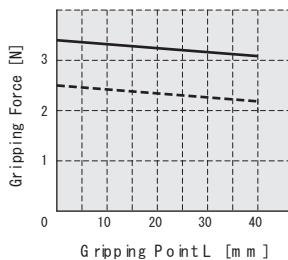
■ Effective Gripping Force

— When the levers are full open
 - - - When the levers are full closed

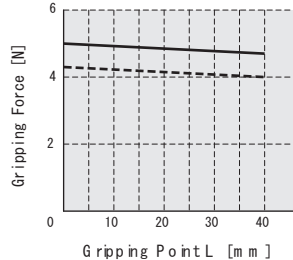
HP09LR-8-L



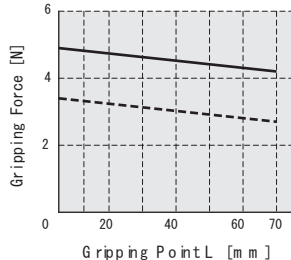
HP09LR-8-M



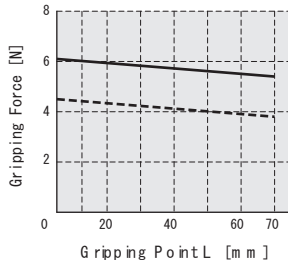
HP09LR-8-H



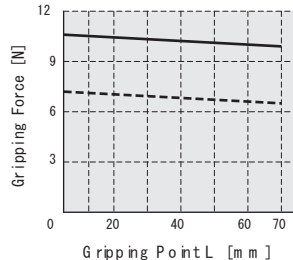
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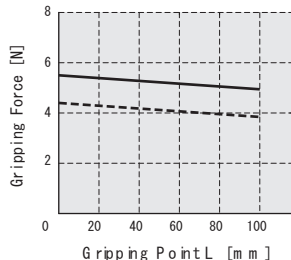
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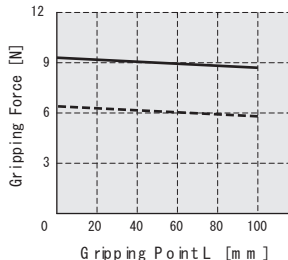
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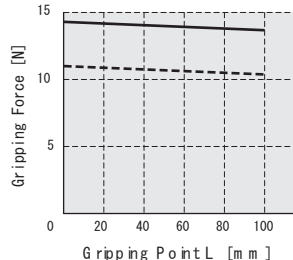
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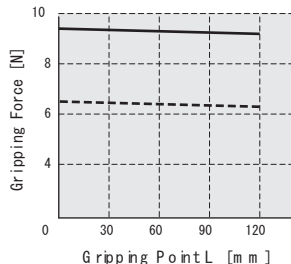
HP09LR-16-M



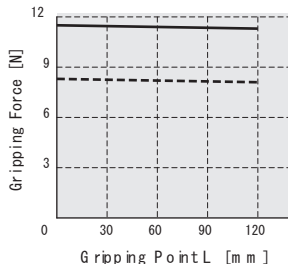
HP09LR-16-H



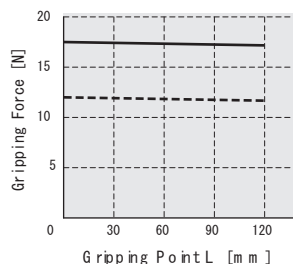
HP09LR-20-L



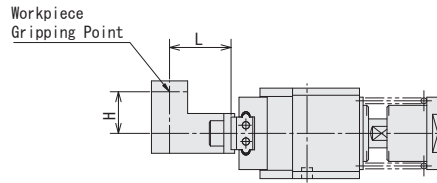
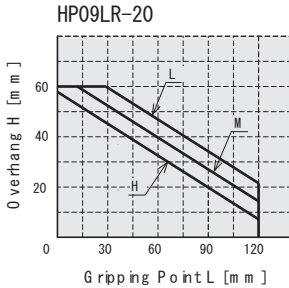
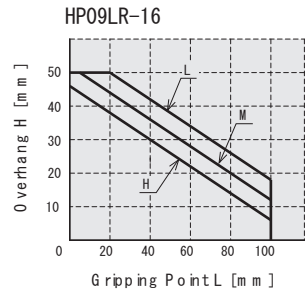
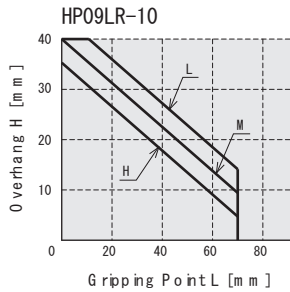
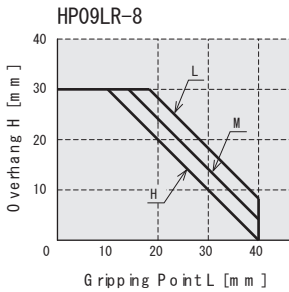
HP09LR-20-M



HP09LR-20-H



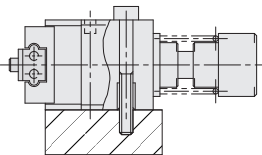
■ Gripping Point Limit Range



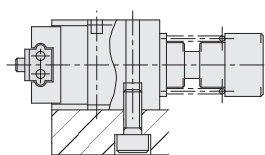
■ Main Body Mounting Example

- 1** When the through-hole of the main body is used

(For $\phi 16$ and $\phi 20$, the bolt head does not protrude from the main body.)

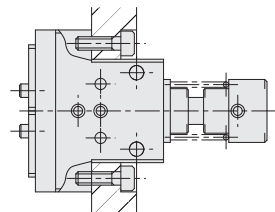


- 2** When the mounting screw on the back side of the through-hole is used



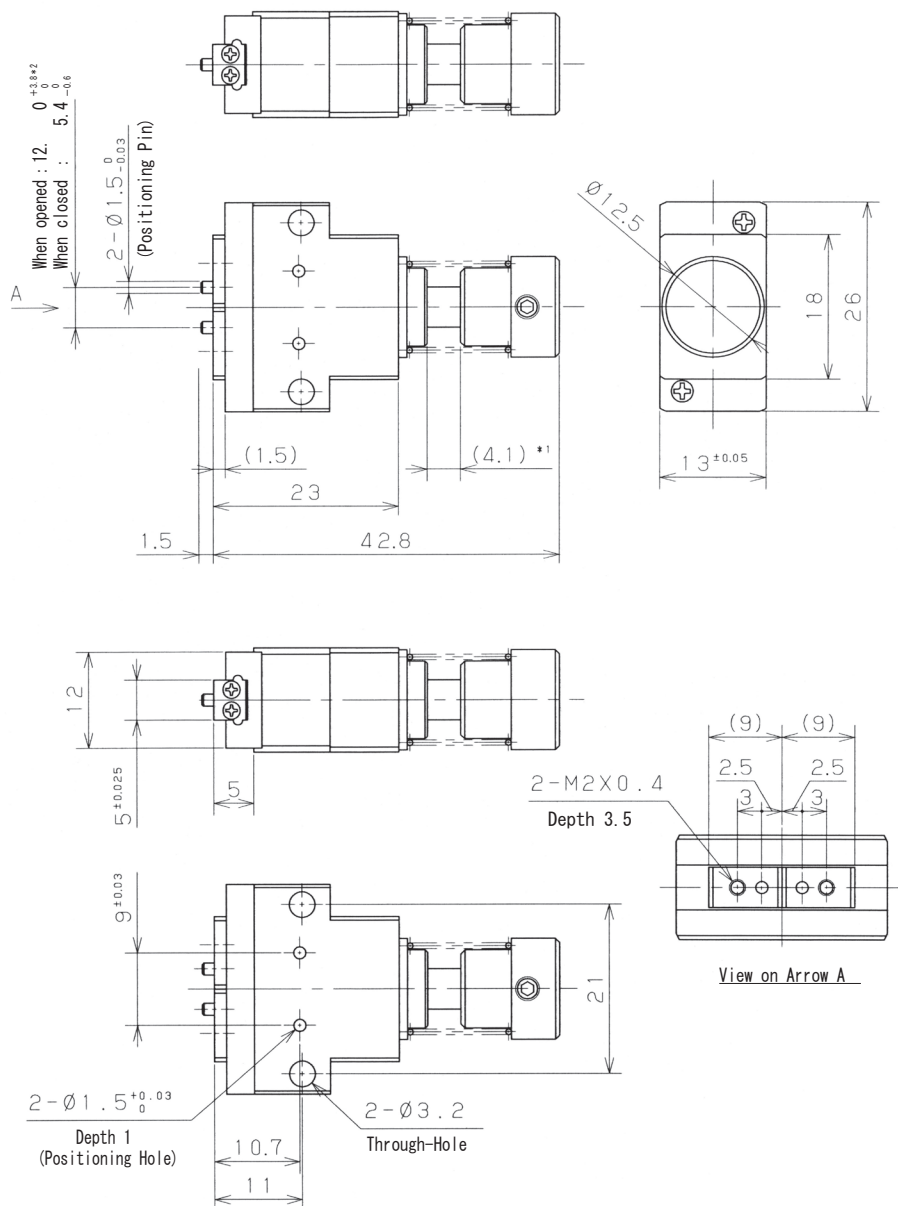
- 3** When the mounting screw on the bottom face of the main body side is used

(Excluding $\phi 8$)



■ Dimensions

HP09LR-8-□



Note) • The allowable extrusion force shall be within the specified range in use.

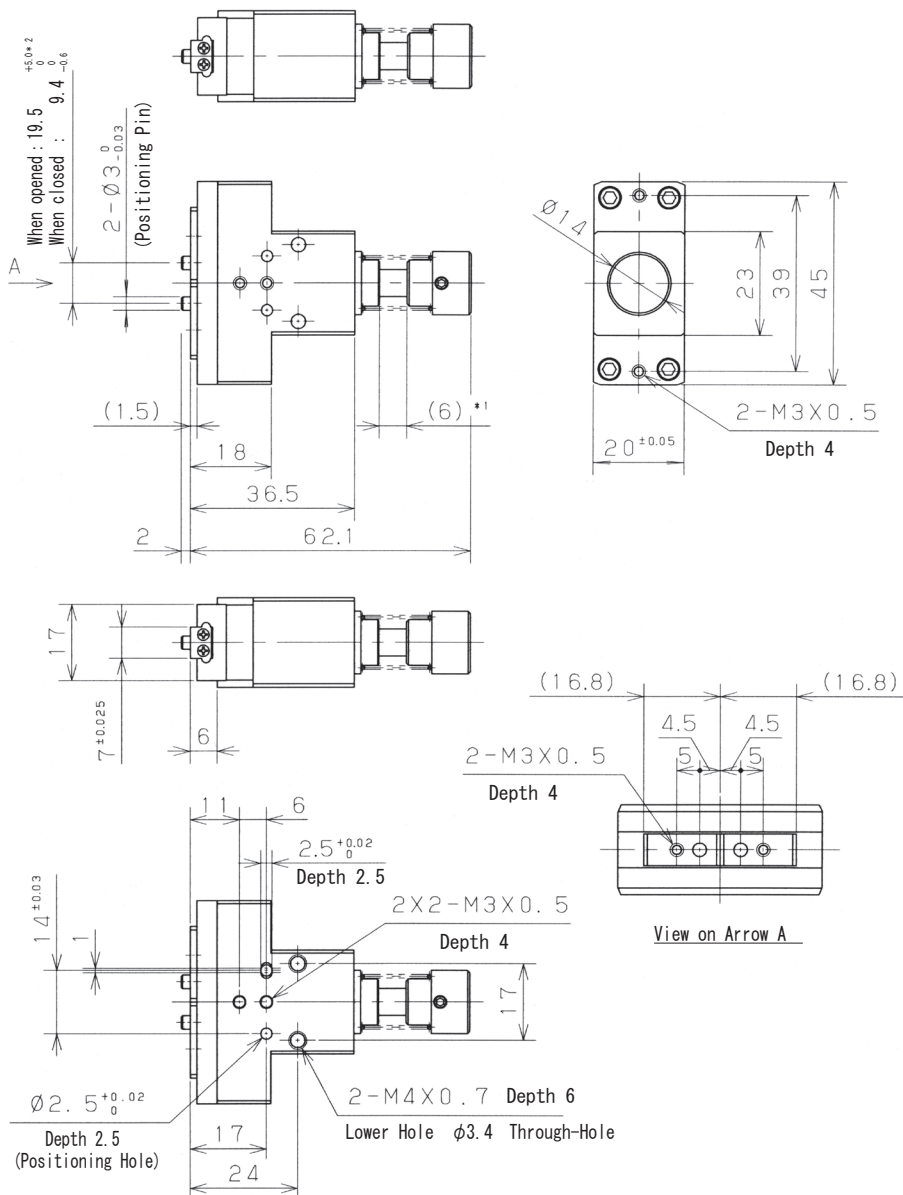
• Do not hit the cam and the dog against the pressure cover in use.

* 1) This dimension allows extrusion. See "Lever Ratio" for the lever opening distance for the extrusion distance.

* 2) This is a dimension at the maximum extrusion.

■ Dimensions

HP09LR-10-□



Note) • The allowable extrusion force shall be within the specified range in use.

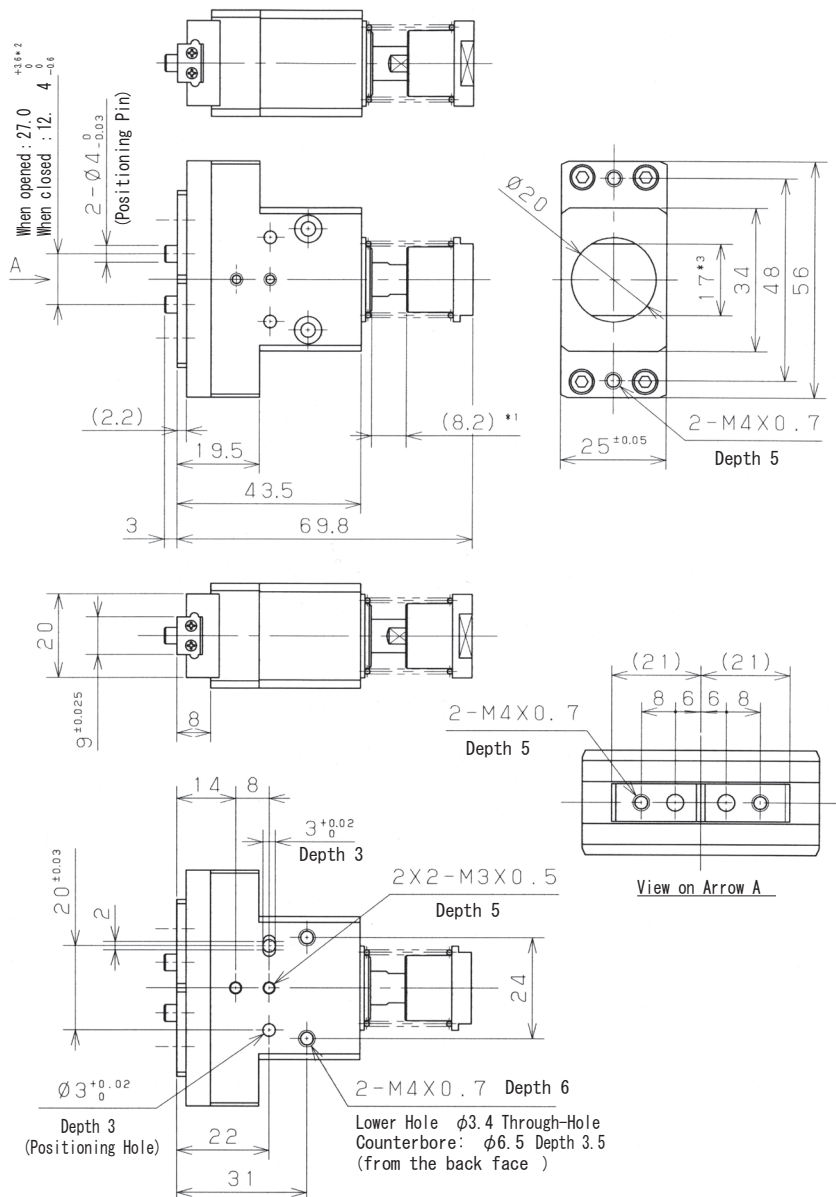
• Do not hit the cam and the dog against the pressure cover in use.

* 1) This dimension allows extrusion. See "Lever Ratio" for the lever opening distance for the extrusion distance.

* 2) This is a dimension at the maximum extrusion.

■ Dimensions

HP09LR-16-□



Note) - The allowable extrusion force shall be within the specified range in use.

- Do not hit the cam and the dog against the pressure cover in use.

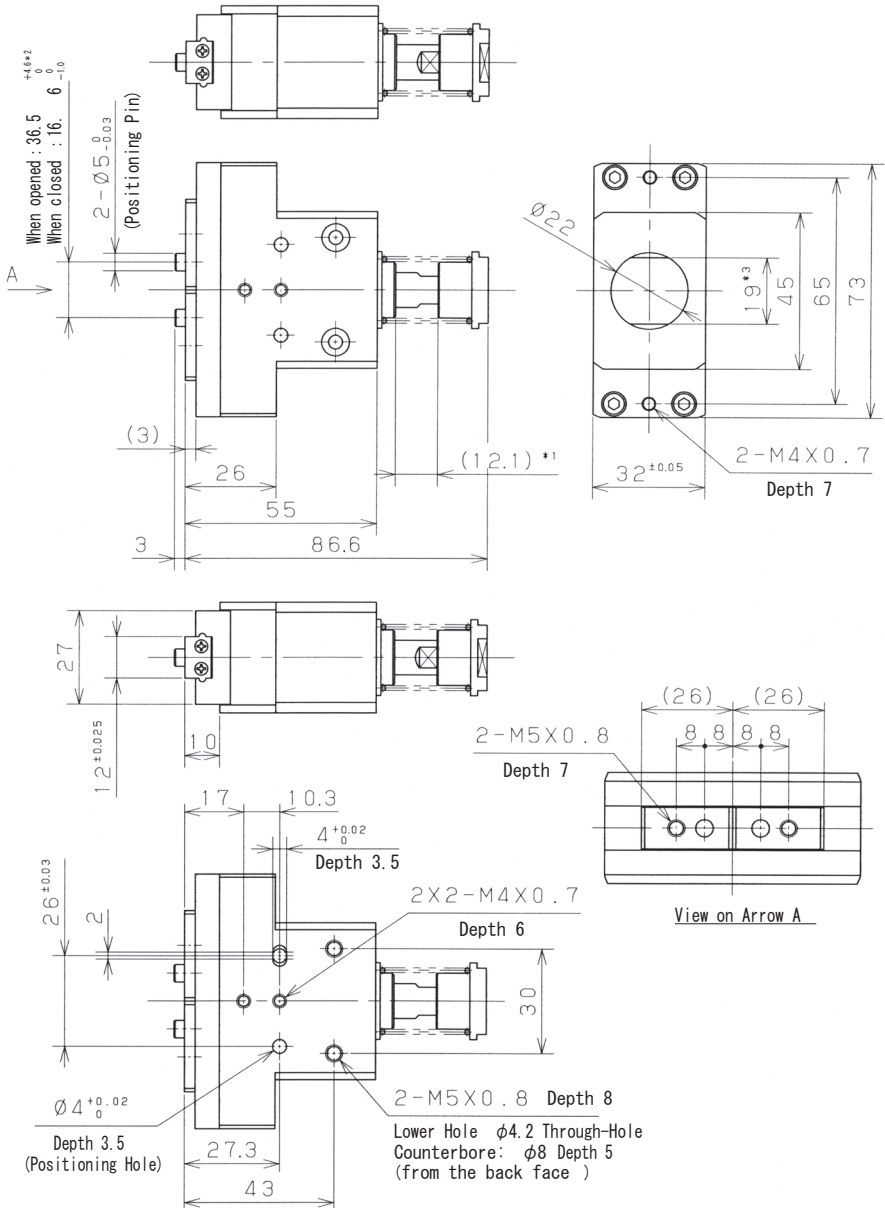
* 1) This dimension allows extrusion. See "Lever Ratio" for the lever opening distance for the extrusion distance.

* 2) This is a dimension at the maximum extrusion.

* 3) This is used for rod tightening, so it is different from the actual position.

■ Dimensions

HP09LR-20-□



Note) • The allowable extrusion force shall be within the specified range in use.

• Do not hit the cam and the dog against the pressure cover in use.

* 1) This dimension allows extrusion. See "Lever Ratio" for the lever opening distance for the extrusion distance.

* 2) This is a dimension at the maximum extrusion.

* 3) This is used for rod tightening, so it is different from the actual position.